

To Protect Your Warranty, Use Only ENERPAC Hydraulic Oil.

Enerpac recommends that all kit components be installed to insure optimum performance of the repaired product.

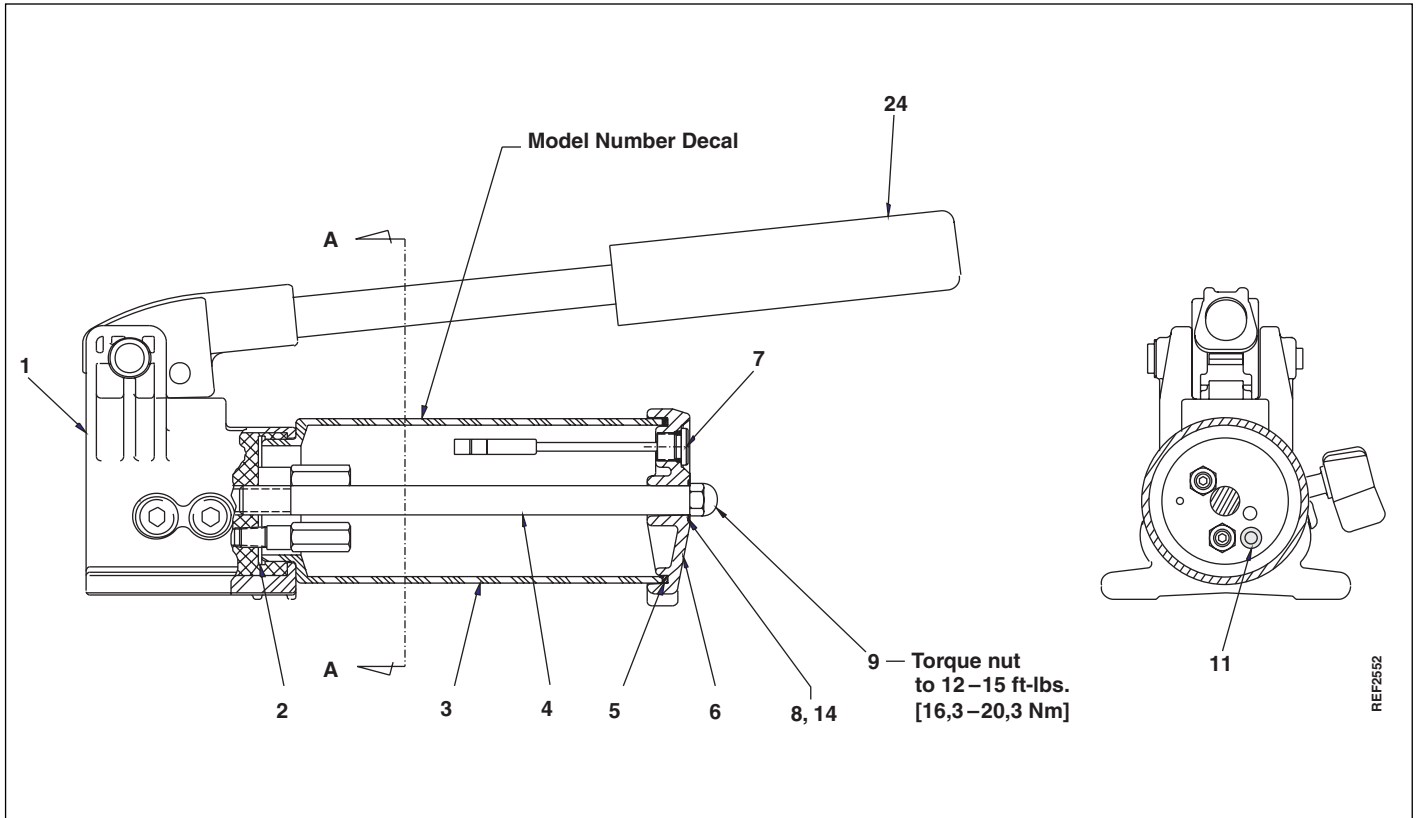


Figure 1, Pump Assembly

Repair Parts List for Figure 1

Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
1	Pump Unit Assembly (See Figure 2) Not sold separately — Order complete pump.			7	DA9533900		Filter Plug Assembly
2	★B1131517	1	Square Ring Seal	8	★B1009503	1	O-Ring
3	U972096025	1	Reservoir	9	CL341055	1	Acorn Nut
4	DA9160107	1	Tie Rod	11	★CB981018	1	Filter
5	B1141517	1	Square Ring Seal	14	★DA10722108	1	Washer
6	DA8307020	1	End Cap	24	CL342550	1	Handle Grip

★ Items included in and available only as part of Repair Kit 246013K

Apply roller bearing grease to contact surfaces of pin (Item 20) and lunger (Item 9).

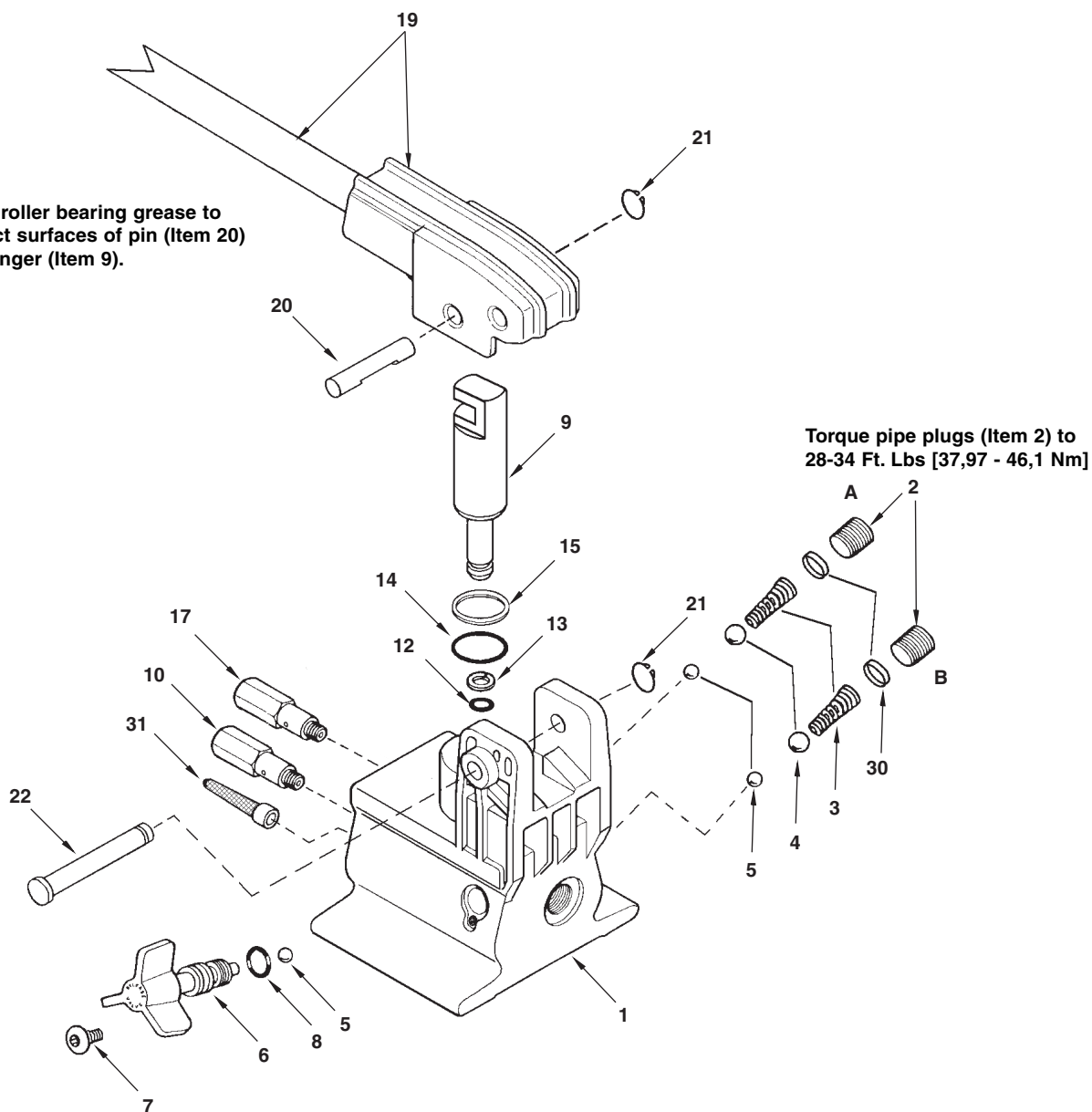


Figure 2, Pumping Unit Assembly

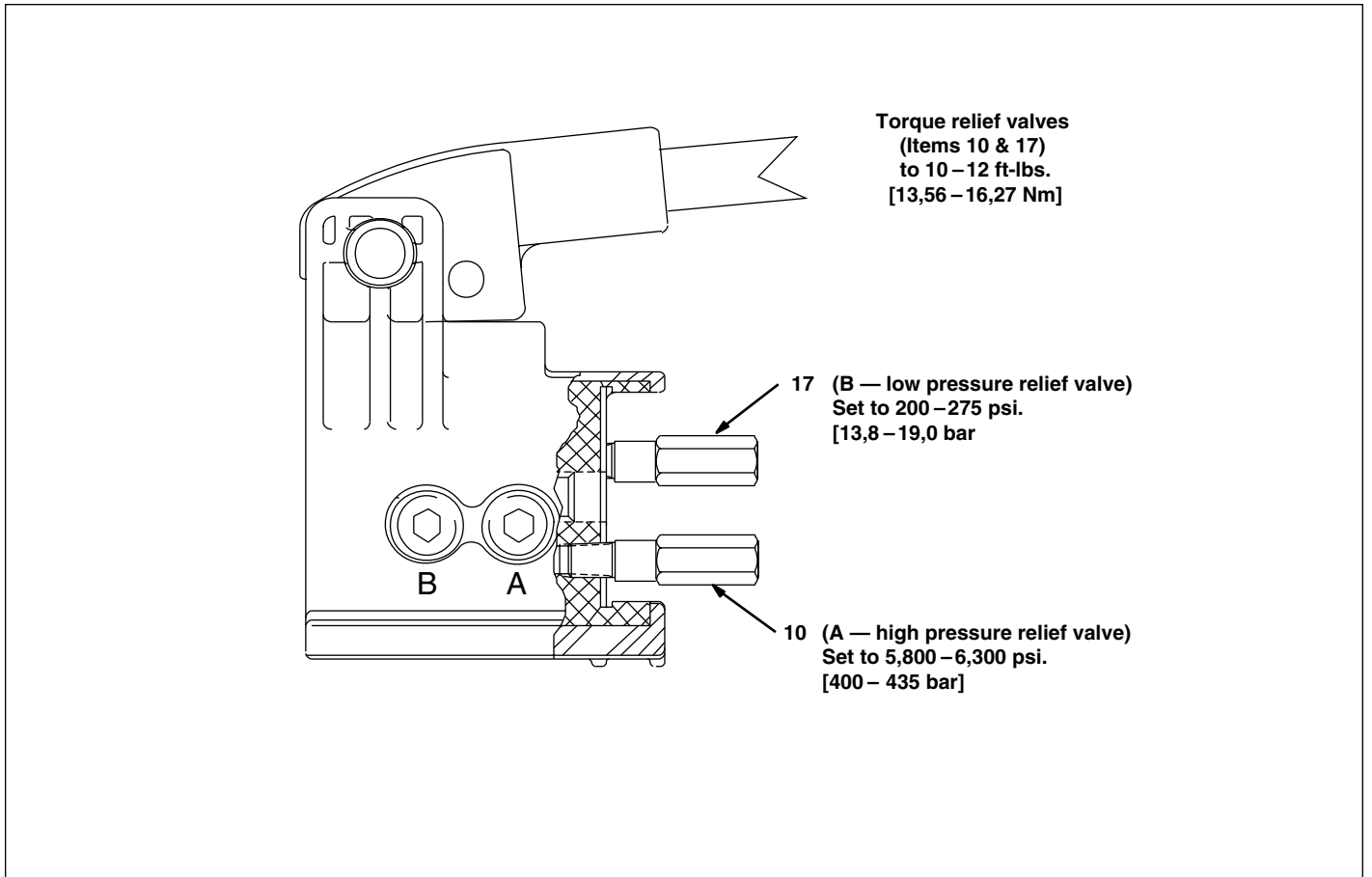


Figure 3, Pumping Unit Assembly

Repair Parts List for Figure 2 & 3							
Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
1	Not Seviceable	1	Pump Base	13	★B1010564	1	Back-up Washer
2	CN815006	2	Pipe Plug	14	★B1018803	1	O-Ring
3	★DA1176210	2	Conical Spring	15	★B1018566	1	Teflon Back-up Washer
4	★B1009016	1	Tie Rod	17	DA5493900	1	Relief Valve Assembly
5	★B1006016	3	Square Ring Seal	19	CL915900SR	1	Beam/Handle Assembly
6	CU913900	1	End Cap	20	P20857	1	Pin
7	★CU921028	1	Truss Head Maching Screw	21	★DA1178349	1	Retaining Ring
8	★B1007503	1	O-Ring	22	CR215061	1	Beam Pin
9	CN412040	1	Pump Plunger	30	★DA3702020	2	Spring Cap
10	DA5494900	1	Relief Valve Assembly	31	CB981018	1	Filter
12	★B1010803	1	O-Ring				

★ Items included in and available only as part of Repair Kit 246013K

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