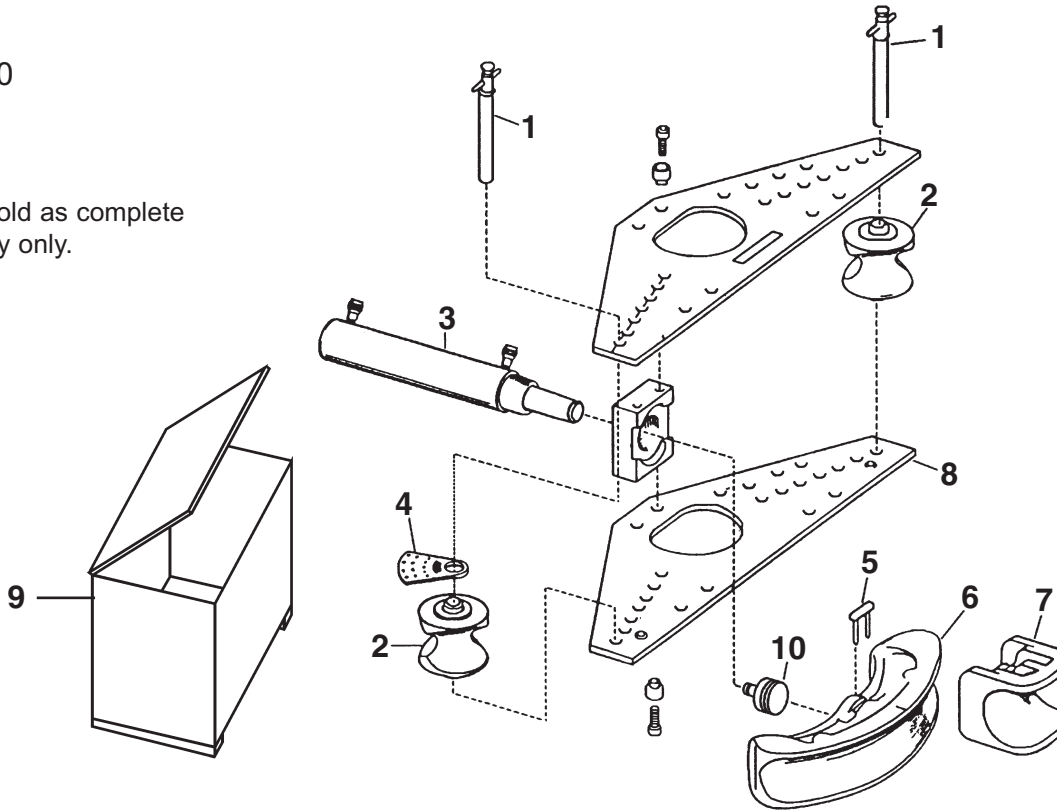


L2319  
Rev. O  
12/97  
PC1210

**Note:**

Frame sold as complete assembly only.



**Parts List**

Item	Description	Qty.	Model STB-101	Model STB-202	Model STB-221
1	Pivot Pin	2	BZ12375	BZ12376	BZ12376
2	Pivot Shoe	2	BZ12071	BZ13401	BZ13401
3	Cylinder	1	RC1010	RR3014	RC2510
4	Optic Angle Gauge	1	BZ12091	BZ12091	BZ12091
5	Lock Pin	1	BZ12377	BZ12377	BZ12377
6	One-Shot Shoe	-	See Chart A	See Chart A	See Chart A
7	Sweep Shoe	-	See Chart A	See Chart A	See Chart A
8	Complete Frame Ass'y	1	BZ12371	BZ12374	BZ12372
9	Metal Box	1	CM4	CM7	CM7
10	Saddle	1	A12	A29	A29

**CAUTION!**

When using ENERPAC One-Shot/Sweep Bender Sets, make sure the pivot pins are placed in the correct holes. Failure to use the correct pivot pin positions can result in severe damage to, or breakage of, bending shoes and other bender parts.

## Chart A - Bender Shoes

Model Number	One Shot Shoes	Sweep Shoes
STB-101	BZ12011 (1/2")	
	BZ12021 (3/4")	
	BZ12031 (1")	
	BZ12041 (1 1/4")	
	BZ12051 (1 1/2")	
	BZ12061 (2")	
STB-202	BZ12041 (1 1/4")	
	BZ12051 (1 1/2")	
	BZ12061 (2")	
	BZ12341 (2 1/2")	
	BZ12351 (3")	
	BZ12391 (3 1/2")	
STB-221	BZ12031 (1")	
	BZ12041 (1 1/4")	
	BZ12051 (1 1/2")	
	BZ12061 (2")	
		BZ12382 (2 1/2")
		BZ12383 (3")
	BZ12384 (3 1/2")	
	BZ12385 (4")	

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